TURKUAZO

Pre-Shipment Inspection Report

SAMPLE REPORT
fictitious order and data

1 ORDER AND INSPECTION DETAILS

Report no.	TKZ-PSI-SAMPLE-01	Inspection date	DD Month YYYY, 09:30 – 16:45
Buyer	Sample Buyer Inc., USA	Supplier	Sample Textile Mill, Bursa, Turkey
PO number	PO-0000 (sample)	Place of inspection	Supplier's finished-goods warehouse
Product	Bath towel, 100% cotton, white	Specification	70 × 140 cm, 500 g/m², hemmed, woven label
Order quantity	6,000 pcs in 300 cartons (20 pcs each)	Status at inspection	100% produced, 100% packed
Reference	Buyer's approved sample and PO	Inspector	Sertac Ozutam

OVERALL RESULT

PASSED with remarks

The lot conforms to the order and is within the agreed AQL limits. One packing remark was found and corrected by the supplier during the inspection. No action is required from the buyer before shipment.

The decision to accept or reject the shipment always remains with the buyer.

2 SUMMARY OF RESULTS

Check	Result	Finding
Quantity	PASS	300 cartons counted; 18 cartons opened, each with 20 pcs. Total 6,000 pcs as ordered.
Product conformity	PASS	Colour, weave, hem and label match the approved sample.
Workmanship (AQL)	PASS	200 pcs inspected: 0 critical, 4 major, 9 minor. Limits: 0 / 10 / 14.
Measurements and weight	PASS	All 5 measured pieces within tolerance; average weight 498 g/m².
On-site tests	PASS	Barcode scan, dry rub and absorbency checks passed.
Packing and marking	REMARK	PO number missing from the side mark on 3 of 18 cartons. Corrected on site (section 7).

3 REMARKS FOR THE BUYER

- **Side marks:** after the finding, the supplier checked all 300 cartons and re-labelled 41. A second walk-through of 30 randomly chosen cartons found all marks correct.
- **Carton condition:** 2 cartons with dented corners were replaced with new cartons before the inspection ended.
- **Loose thread ends** were the most frequent minor defect (6 of 9). Within limits, but worth raising with the supplier for the next order.

SAMPLE

4 SAMPLING PLAN

Standard	ISO 2859-1 (ANSI/ASQ Z1.4), single sampling	Inspection level	General level II, normal
Lot size	6,000 pcs (code letter L)	Sample size	200 pcs
Cartons opened	18 of 300, chosen at random	Carton numbers	7, 23, 41, 58, 66, 89, 104, 127, 139, 155, 172, 190, 208, 221, 246, 263, 277, 295

Defect class	AQL	Accept up to	Found	Result
Critical (unsafe or not saleable)	0	0	0	PASS
Major (likely to cause a return or complaint)	2.5	10	4	PASS
Minor (small deviation, still saleable)	4.0	14	9	PASS

5 DEFECTS FOUND

Defect	Critical	Major	Minor	Photo
Pulled loops on the pile, visible at arm's length	–	2	–	Photo 07
Oil stain, about 8 mm	–	1	–	Photo 08
Hem stitching open for about 2 cm	–	1	–	Photo 09
Loose thread ends not trimmed	–	–	6	Photo 10
Woven label sewn slightly off-centre	–	–	3	Photo 11
Total	**0**	**4**	**9**	

The 13 defective pieces were set aside and replaced by the supplier with pieces from spare stock, checked by the inspector.

6 MEASUREMENTS, WEIGHT AND ON-SITE TESTS

Piece	Width (cm)	Length (cm)	Weight (g)	Result
Specification and tolerance	70 ± 2% (68.6 – 71.4)	140 ± 2% (137.2 – 142.8)	490 ± 5% (465.5 – 514.5)	
1 (carton 23)	70.2	139.6	486	PASS
2 (carton 89)	69.8	140.3	492	PASS
3 (carton 155)	70.5	139.1	481	PASS
4 (carton 221)	69.6	140.8	495	PASS
5 (carton 295)	70.1	139.9	488	PASS
Average	**70.0**	**139.9**	**488.4 (498 g/m²)**	

On-site test	Method	Sample	Result
Barcode	Scanned with a handheld reader and compared with the PO	10 pcs	PASS
Dry rub	10 strokes with a white cotton cloth; no colour or lint transfer	3 pcs	PASS
Absorbency	Water drop absorbed in under 5 seconds	3 pcs	PASS
Label content	Fibre content, size, care symbols and origin against approved artwork	10 pcs	PASS

On-site tests are simple checks and do not replace laboratory testing.

SAMPLE

7 PACKING AND MARKING

Item	Required	Found	Result
Unit packing	Folded, 1 pc per polybag with warning text	As required	PASS
Export carton	5-ply, 72 × 48 × 40 cm, 20 pcs	72 × 48 × 40 cm, 20 pcs	PASS
Gross weight	10.7 kg ± 0.3 kg	10.6 – 10.8 kg (5 cartons weighed)	PASS
Front shipping mark	Buyer name, item, quantity, carton no.	As required on 18 of 18	PASS
Side mark	PO number, gross and net weight, origin	PO number missing on 3 of 18; corrected on site	REMARK
Carton condition	Dry, clean, undamaged	2 cartons with dented corners; replaced	PASS

8 PHOTOGRAPHS

PHOTO 01

01 Finished lot, 300 cartons stacked

PHOTO 02

02 Cartons selected for sampling

PHOTO 03

03 Front shipping mark

PHOTO 04

04 Side mark before and after correction

PHOTO 05

05 Product next to the approved sample

PHOTO 06

06 Width measurement, piece 1

PHOTO 07

07 Major defect: pulled loops

PHOTO 08

08 Major defect: oil stain

PHOTO 10

10 Minor defect: loose thread ends

A real report carries 25 to 40 time-stamped photographs, each referenced from the findings above. Full-resolution files are sent with the report.

9 CONDITIONS

This report states the findings of a random-sample inspection at the place and time shown. It covers only the goods presented and the checks listed. It does not release the supplier from any contractual obligation or liability, and it is not a guarantee of the uninspected part of the lot. Turkuazo is paid by the buyer only and receives no commission or payment from the supplier.

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Supplier's representative
Present during the inspection; findings shown and acknowledged on site.